



CHIEM PATANA SYNTHETIC FIBERS CO., LTD.

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SPECIFICATION OF SPANDEX FILAMENT

70 DENIER GRADE AA

ITEMS	SPECIFICATION
1). TYPE	Clear
2). SIZE (den.)	70 +- 1
3). STRENGTH (g/den).	1.10 – 1.70
4). ELONGATION (%)	400 – 550
5). 100% MODULUS (g/den.)	0.15 – 0.25
6). 300% MODULUS (g/den.)	0.45 – 0.65
7). STRETCH RECOVERY (%)	88 – 92
8). MELTING POINT (C)	120
9). OIL CONTENT (%)	2.0 – 3.0
10).WEIGHT PER BOBBING (g)	400