



CHIEM PATANA SYNTHETIC FIBERS CO., LTD.

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**SPECIFICATION OF SPANDEX FILAMENT
 20 DENIER GRADE AA**

ITEMS	SPECIFICATION
1). TYPE	Clear
2). SIZE (den.)	20 +- 1
3). STRENGTH (g/den).	1.10 – 1.50
4). ELONGATION (%)	400 – 500
5). 100% MODULUS (g/den.)	0.18 – 0.30
6). 300% MODULUS (g/den.)	0.60 – 0.70
7). STRETCH RECOVERY (%)	88 – 92
8). MELTING POINT (C)	120
9). OIL CONTENT (%)	2.5 – 3.5
10).WEIGHT PER BOBBING (g)	400