



CHIEM PATANA SYNTHETIC FIBERS CO.,LTD.

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SPECIFICATION

POY 120/36 (Partially Oriented Yarn , Semi-Dull)

Grade	AA	B	Unit
Type	Semi-Dull , Raw White	Semi-Dull , Raw White	---
Denier	120 +/- 2.5	120 +/- 10	den
Tenacity	= , > 2.7	= , > 2	g/den
Elongation	= , > 115	= , > 110	%
Eveness U% (HI)	= , < 0.8	> 0.8	%
Eveness U% (Normal)	= , < 1.5	> 1.5	%
O P U.	= , > 0.3	= , < 0.4	%
Viscosity	0.610 +/- 0.015	0.610 +/- 0.05	dl/g
Color a	= , > 94	< 96	(+)
b	= , > 2	> 2	(+)
POY Diameter	41	13 - 41	cm
Package (WEIGHT)	13	0.5 - 13	kgs
Package (BOBBIN)	Full Bobbin	Small & Full Bobbin	---